

Advanced PCB Materials

Product Selection Guide



This Selection Guide provides a sampling of the thousands of product configurations Taconic offers. If your design requires a specialized laminate or prepreg, please contact Taconic to discuss your application.

Taconic High Performance Materials - Typical Values												
Part #	Composition	Dk	Dk Tolerance + / -	Df	Flex Strength kpsi		Moisture Absorption %	Thermal Conductivity W/M*K	CTE * ppm/°C			Peel Strength lbs/in Very Low Profile Cu
					MD	CD			x	y	z	C1
TLY-5A	PTFE - Glass	2.17 ^(a)	0.02	0.0009 ^(a)	14	13	0.02	0.22	20	20	280	12
TLY-5	PTFE - Glass	2.20 ^(a)	0.02	0.0009 ^(a)	14	13	0.02	0.22	20	20	280	12
TLY-5Z	PTFE - Glass	2.20 ^(a)	0.04	0.0015 ^(a)	17	12	0.03	0.20	30	40	130	7
TLP-5	PTFE - Glass	2.20 ^(a)	0.03	0.0009 ^(a)	12	10	0.02	0.22	20	20	280	10
TLY-3	PTFE - Glass	2.33 ^(a)	0.02	0.0012 ^(a)	14	13	0.02	0.22	20	20	280	12
TLX-6, 7, 8, 9, 0	PTFE - Glass	2.45 - 2.65 ^(a)	0.04	0.0015 - 0.0021 ^(a)	23	17	0.02	0.22	21	23	215	12
TLA-6	PTFE - Glass	2.62	0.05	0.0012	13	12	0.02	0.22	9	12	130-145	10
EZ-IO-F (5 mil thickness)	PTFE Ceramic - Glass	2.77 ^(c)	0.05	0.0014 ^(c)			0.08%	0.53	19	25	49	5 - 7
TSM-DS3M	PTFE Ceramic - Glass	2.94 ^(c)	0.04	0.0011 ^(c)	12	8	0.07	0.65	10	16	23	8
TLE-95	PTFE - Glass	2.95 ^(a)	0.05	0.0026 ^(a)	24	18	0.02	0.28 ^(c)	9	12	70	12
RF-30-7H	PTFE Ceramic - Glass	2.97 ^(b)	0.05	0.0012 ^(b)	11	8.5	0.02	0.23	17	20	150	10
RF-30A	PTFE Ceramic - Glass	2.97 ^(b)	0.05	0.0013 ^(b)	19	15	0.05	0.42	8	10	60	12
NF-30	PTFE Ceramic	3.00 ^(c)	0.04	0.0013	2.75	2.61	0.05	0.50	11	15	30	8
TSM-DS3b	PTFE Ceramic - Glass	3.00 ^(c)	0.04	0.0011 ^(c)	12	8	0.07	0.65	10	16	23	8
TSM-DS3	PTFE Ceramic - Glass	3.00 ^(c)	0.05	0.0011 ^(c)	12	8	0.07	0.65	10	16	23	8
RF-30	PTFE Ceramic - Glass	3.00 ^(b)	0.10	0.0014 ^(b)	20	16	0.02	0.20	11	21	208	10
TLC-30, 32	PTFE - Glass	3.00 - 3.20 ^(a)	0.05	0.0028 - 0.0030 ^(a)	24	19	0.02	0.24	9	12	70	12
RF-35	PTFE Ceramic - Glass	3.50 ^(b)	0.10	0.0018 ^(b)	22	18	0.03	0.32 ^(c)	19	24	64	10
RF-35HTC	PTFE Ceramic	3.50	0.05	0.0007	27	26	0.07	1.84 [†]	11	14	77	6
RF-35TC	PTFE Ceramic - Glass	3.50 ^(c)	0.05	0.0011 ^(c)	13	12	0.05	0.60 [†] / 0.92 ^{††}	11	13	34	7
RF-35TC-A	PTFE Ceramic - Glass	3.50 ^(c)	0.05	0.0017 ^(c)	17	12	0.05	0.83 [†]	9	13	20	9
RF-35A2	PTFE Ceramic - Glass	3.50 ^(c)	0.05	0.0018 ^(c)	16	8	0.03	0.29	8	10	104	12
TLF-35A	PTFE Ceramic - Glass	3.50 ^(b)	0.05	0.0020 ^(b)	19	15	0.02	0.36	21	23	85	10
RF-41, 43, 45	PTFE Ceramic - Glass	4.10 - 4.50 ^(d)	0.15	0.0033 - 0.0038 ^(d)	21	19	0.02, 0.02, 0.04	0.29, 0.30 0.33	9	12	96	8
TRF-41, 43, 45	PTFE Ceramic - Glass	4.30	0.15	0.0035	17	15	0.06	0.43	9	9	40	8
RF-60TC	PTFE Ceramic - Glass	6.15 ^(c)	0.15	0.0020 ^(c)	10	9	0.03	0.90 [†] / 1.05 ^{††}	10	10	40	8
CER-10	PTFE Ceramic - Glass	10.00 ^(d)	0.50	0.0035 ^(c)	17	16	0.04	0.63	13	15	46	9
RF-10	PTFE Ceramic - Glass	10.20 ^(c)	0.30	0.0025	14	10	0.08	0.85	16	20	25	10
Prepregs/Bonding Films												
HT-1.5	Thermoplastic Film	2.35		0.0025			0.01	0.22				
<i>fastRise</i> [™] 25, 26, 27, 28 [‡] (FR-27-0045-35)	Prepreg/Thermoset	2.75 ^(c)	0.04	0.0014 ^(c)			0.08	0.25	59	70	72	
<i>fastRise</i> [™] EZpure [‡]	Bondply/Prepreg	2.80		0.0032			0.31	0.33	44	44	44	
<i>fastRise</i> [™] 7 (FR-7) [‡]	Prepreg/Thermoset	7.45 ^(c)		0.0034 ^(c)	15	7	0.10	0.43	10	17	62	

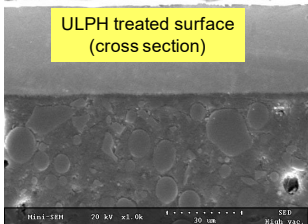
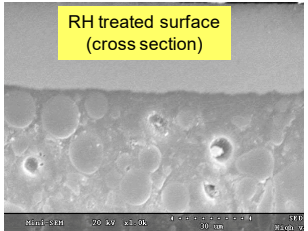
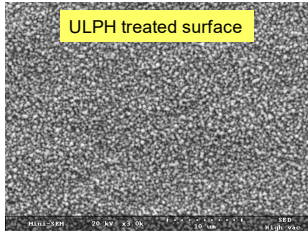
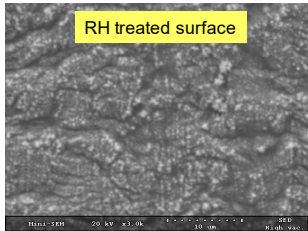
^(a) Measured by IPC-TM-650 method 2.5.5.5 (stripline resonator) at 10 GHz
^(b) Measured by IPC-TM-650 method 2.5.5.5.1 (modified stripline) at 1.9 GHz
^(c) Measured by IPC-TM-650 method 2.5.5.5.1 (modified stripline) at 10 GHz
^(d) Measured by IPC-TM-650 method 2.5.5.6 (full sheet resonant)
^(e) Measured by ASTM E1461

*CTE values vary by temperature range of measurement.
 Please inquire for specific product temperature range.

UL Rating for all products: 94 V-O except products
 designated with [‡]

[†]Unclad ^{††}1 oz. copper

Copper Cladding (Bruker Optical Measurement)					
Taconic Designation IPC 4562A/(X)	Surface Roughness R _{MS} Treated side		Surface Roughness R _{MS} Untreated side		Description
	Microinches	Microns	Microinches	Microns	
ULPH (10)	*Comparable to rolled copper - see scanning electron microscope images at right				Ultra Low Profile ½ oz
ULP1 (10)					Ultra Low Profile 1 oz
RH (8)	15	0.37	12	0.31	Rolled-Annealed ½ oz
R1 (8)	11	0.28	9	0.24	Rolled-Annealed 1 oz
CLH (3)	46	1.16	44	1.12	Reverse Treated Electrodeposited ½ oz
CL1 (3)	39	1.00	52	1.31	Reverse Treated Electrodeposited 1 oz
CH (3)	66	1.68	18	0.46	High Ductility Very Low Profile Electrodeposited ½ oz
C1 (3)	60	1.54	19	0.49	High Ductility Very Low Profile Electrodeposited 1 oz

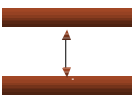
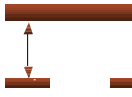


OhmegaPly®, Ticer® and other resistive foils available upon request. Please contact Taconic for availability.
OhmegaPly® is a registered trademark of Ohmega Technologies, Inc. Ticer® is a registered trademark of Ticer Technologies.

½ oz. copper = 0.7 mils or 17.5 microns
1 oz. copper = 1.4 mils or 35.0 microns
2 oz. and other coppers available upon request.

*Optical measurements are not accurate to characterize the differences between ULP and rolled coppers. Scanning electron microscope analysis shows a very comparable surface roughness. Insertion loss comparisons are available by request.

Heavy Metal Cladding - Available Upon Request				
Heavy Metal	Specific Gravity g/cm ³	Thermal Conductivity W/M*K	CTE ppm/°C	Machinability
Copper	8.9	390	17	Good
Aluminum	2.7	180	24	Fair

fastRise™ Prepreg	Product	Nominal Dk (10 GHz)	DK Tolerance + / -	Pressed Thickness ¹ (mil)	Pressed Thickness ¹ (mil) 0.5 oz. Cu	Pressed Thickness ¹ (mil) 1 oz. Cu	Typical Flow %
	FR-25-0021-45	2.43	0.04	2.1 +/- 0.10	1.9	1.5	10 (7.5 - 12.5)
	FR-25-0021-45F	2.45	0.04	2.1 +/- 0.15	1.9	1.5	2 (1 - 4)
	FR-26-0025-60	2.52	0.04	2.77 +/- 0.10	2.5	2.1	11 (8 - 14)
	FR-27-0030-25 (F)	2.70	0.04	3.6 +/- 0.20	3.2	2.8	3.6 (2 - 5)
	FR-27-0035-66	2.62	0.04	3.98 +/- 0.15	3.6	3.2	15 (12 - 18)
	FR-27-0040-43F	2.77	0.04	4.1 +/- 0.25	3.8	3.5	3 (1.5 - 4.5)
	FR-27-0042-75	2.68	0.04	5.0 +/- 0.35	4.7	4.3	(20 - 40)*
	FR-27-0045-35	2.74	0.04	5.6 +/- 0.40	5.2	4.8	7 (5 - 10)
	FR-28-0040-50 (S)	2.74 (2.76)	0.04	4.7 +/- 0.35	4.1	3.7	10 (7.5 - 12.5)
	FR-27-0050-40 (S)	2.74 (2.70)	0.04	6.0 +/- 0.40	5.6	5.2	11 (7 - 15)
							

0.5 oz. Cu, 50% removal

1 oz. Cu, 50% removal

* Insufficient data

Common Thicknesses & Tolerances

Additional thicknesses & tolerances are available upon request

Product	Available Thickness		Thickness Tolerance	
	(inches)	(mm)	(inches)	(mm)
TLY-3, 5, 5A, 5Z	0.0035	0.09		
	0.0050 (TLY-3, 5)	0.13	+/- 0.0005	+/- 0.01
	0.0100	0.25	+/- 0.0007	+/- 0.02
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0310	0.79	+/- 0.0020	+/- 0.05
	0.0620	1.58	+/- 0.0020	+/- 0.05
	0.0930	2.36	+/- 0.0030	+/- 0.08
TLP-5	0.0050	0.13	+/- 0.0005	+/- 0.01
	0.0100	0.25	+/- 0.0007	+/- 0.02
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0020	+/- 0.05
TLX-6, 7, 8, 9, 0	0.0017	0.04		
	0.0050	0.13	+/- 0.0005	+/- 0.01
	0.0100	0.25	+/- 0.0007	+/- 0.02
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0310	0.79	+/- 0.0020	+/- 0.05
	0.0620	1.58	+/- 0.0020	+/- 0.05
	0.1250	3.18	+/- 0.0030	+/- 0.08
TLA-6	0.0300	0.76	+/- 0.0020	+/- 0.05
	0.0570	1.45	+/- 0.0020	+/- 0.05
TLE-95	0.0015	0.04	+/- 0.0002	+/- 0.005
	0.0035	0.09	+/- 0.00025	+/- 0.006
	0.0052	0.13	+/- 0.0005	+/- 0.01
	0.0100	0.25	+/- 0.0007	+/- 0.02
	0.0200	0.51	+/- 0.0020	+/- 0.05
TLC-30, 32	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0310	0.79	+/- 0.0020	+/- 0.05
	0.0450	1.14	+/- 0.0020	+/- 0.05
	0.0620	1.58	+/- 0.0020	+/- 0.05
	0.0930	2.36	+/- 0.0030	+/- 0.08
RF-30-7H, RF-30 RF-30A *Only for RF-30 **Only for RF-30 and RF-30A	0.0100*	0.25	+/- 0.0007	+/- 0.02
	0.0200**	0.51	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0020	+/- 0.05
	0.0400	1.02	+/- 0.0020	+/- 0.05
	0.0600	1.52	+/- 0.0020	+/- 0.05
EZ-IO-F, TSM-DS3 TSM-DS3b, NF-30, RF-60TC	0.0050	0.13	+/- 0.0005	+/- 0.013
	0.0100	0.25	+/- 0.0010	+/- 0.025
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0020	+/- 0.05
	0.0600	1.52	+/- 0.0020	+/- 0.05
TLF-35A	0.0100	0.25	+/- 0.0010	+/- 0.025
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0020	+/- 0.05
	0.0600	1.52	+/- 0.0020	+/- 0.05

Product	Available Thickness		Thickness Tolerance	
	(inches)	(mm)	(inches)	(mm)
RF-35	0.0100	0.25	+/- 0.0007	+/- 0.02
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0020	+/- 0.05
	0.0600	1.52	+/- 0.0020	+/- 0.05
RF-35A2 RF-35TC RF-35HTC RF-35TC-A	0.0050	0.13	+/- 0.0005	+/- 0.013
	0.0100	0.25	+/- 0.0010	+/- 0.025
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0020	+/- 0.05
RF-41	0.0600	1.52	+/- 0.0020	+/- 0.05
	0.1250	3.18	+/- 0.0035	+/- 0.09
RF-43	0.0100	0.25	+/- 0.0010	+/- 0.025
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0015	+/- 0.04
	0.0620	1.58	+/- 0.0020	+/- 0.05
	0.1250	3.18	+/- 0.0035	+/- 0.09
RF-45	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0310	0.79	+/- 0.0020	+/- 0.05
	0.0620	1.58	+/- 0.0020	+/- 0.05
	0.1250	3.18	+/- 0.0035	+/- 0.09
TRF-43	0.0080	0.20	+/- 0.0010	+/- 0.025
	0.0320	0.81	+/- 0.0020	+/- 0.05
	0.0640	1.63	+/- 0.0035	+/- 0.09
	0.1200	3.05	+/- 0.0049	+/- 0.125
CER-10	0.0110	0.28	+/- 0.0010	+/- 0.025
	0.0250	0.64	+/- 0.0020	+/- 0.05
	0.0300	0.76	+/- 0.0020	+/- 0.05
	0.0470	1.19	+/- 0.0030	+/- 0.08
	0.0620	1.58	+/- 0.0030	+/- 0.08
	0.1250	3.18	+/- 0.0040	+/- 0.10
RF-10	0.0100	0.25	+/- 0.0010	+/- 0.025
	0.0200	0.51	+/- 0.0020	+/- 0.05
	0.0250	0.64	+/- 0.0020	+/- 0.05
	0.0600	1.52	+/- 0.0020	+/- 0.05
	0.1250	3.18	+/- 0.0040	+/- 0.10

Standard Sizes (Additional Sizes Available)			
Typical Size		Long Laminates	
Inches	mm	Inches	mm
36 W x 48 L	914 W x 1220 L	36 W x 60 L 36 W x 76 L 36 W x 102 L	914 W x 1524 L 914 W x 1930 L 914 W x 2590 L

All reported values are typical and should not be used for specification purposes. In all instances the user shall determine suitability in any given application. The above information creates no express or implied warranties.

North & South America

Taconic - Headquarters
136 Coonbrook Road
Petersburgh, NY 12138
Tel: 518-658-3202 / 1-800-833-1805
addinfo@4taconic.com

Europe/Middle East/Australia

Taconic International Ltd.
Republic of Ireland
Tel: +353-44-9395600
add@4taconic.com

Asia

Korea Taconic Company
Republic of Korea
Tel: +82-31-704-1858
sales@taconic.co.kr

China

Taconic Advanced Material (Suzhou) Co., Ltd.
Suzhou City, China
Tel: +86-512-6286-7170
tssales@taconic.co.kr

